



THE SCIOTO VALLEY VOICE

AMERICAN SOCIETY FOR QUALITY SCIOTO VALLEY SECTION 0815

"ASQ's First Section of the New Millennium"

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MESSAGE FROM THE CHAIR

Greetings ASQ Members and Friends,

Spring is almost here! The warmer weather is certainly welcome; the grass, trees, and bulbs are showing signs of life and we have another month of worthwhile Section Events.

February's meeting, "Quality in Law Enforcement" presented by Commander Edward Crispen of the Ohio State Highway Patrol was well attended and very interesting. Section members and guests heard what the Highway Patrol is doing in the areas of continuous improvement, learned about calibration techniques for speed measuring equipment, and watched an impressive demonstration in drug detection by Robbie, the canine member of the Post. Everyone enjoyed an opportunity to interact with Robbie after his work was done. We are very appreciative to Commander Crispen and other members of the Post for taking their time to share with the Section how quality affects their duties. It was a well-presented demonstration of the professionalism they each bring to their jobs.

March's meeting on Statistical Process Control in Precision Machining is another great chance to get together, hear an interesting presentation, and share some great food. Hope to see you there.

Thank you for your continued help in making the Scioto Valley Section a great benefit and success to each of us and the wide ranging quality community we all serve. Your individual contributions make the Section what it is.

John Hobensack, CQA, Scioto Valley Section Chair, 2008-2009

2008-2009 PROGRAM YEAR SCHEDULE

The Program Schedule is developed by the Leadership Committee at the beginning of the program year. Some of the meeting dates and times have not been confirmed due to the speaker's availability. Please note that some scheduled meeting dates, locations and topics may change. Every effort will be taken to provide advance notification of any changes to the scheduled program using e-mail or updates in the newsletter.

Meeting Date	Location	Theme	Topic/Speaker
March 19	Chillicothe	Precision Machining Analysis	Correct SPC/Bob Doering
April 16	Chillicothe	Pursuing Excellence	Ohio Partnership for Excellence/Elaine D. Edgar, Ph.D.
May 21	Piketon	Research	Aquaculture/Geoff Wallat
June 20 (Sat)	TBD	TBD	Golf Outing

LEADERSHIP COMMITTEE

The Leadership Committee meeting dates for program year 2008-2009 are listed below. Meeting times are 5:30 pm on each date. All members are welcome to attend the Leadership Committee meetings.

Officers and Chairs with reports due for review/approval at monthly meetings, please consider sending advance draft copy to the Leadership Committee. If your schedule does not allow attendance, please consider calling in to the established bridge line in lieu of being on site for the meeting (Voice Bridge 800-786-1922, PIN 68793743).

- March 5 Thurs/ OSU Piketon
- April 2 Thurs/ OSU Piketon
- May 7 Thurs/ OSU Piketon
- June 4 Thurs/ OSU Piketon

CERTIFICATION PREPARATION – A MESSAGE FROM THE CERTIFICATION CHAIR

Certification is formal recognition by ASQ that an individual has demonstrated proficiency within, and a comprehension of, a specified body of knowledge. It is peer recognition, not registration or licensure. Certification demonstrates that the certified individual has the knowledge to assure quality of products and services. Certification: 1) Is a mark of excellence; and 2) Is an investment in your career and in the future of your employer. Studying for the one of the ASQ Examination allows the individual to gain new skills and upgrade their proficiency. Maintaining your certification secures the investment you've already made in your career.

The following link on the ASQNet.org web page provides valuable information on resources to help you prepare for the various certifications that ASQ offers:

http://www.asq.org/portal/page?_pageid=33.39211.33_39258&_dad=portal&_schema=PORTAL&in_url=/career/index.html

EMPLOYMENT OPPORTUNITIES & TOOLS

Check out the ASQ web page <http://careers.asq.org/search.cfm> for information on finding available job opportunities, job seeker support, posting a resume, and many other helpful items. Many new items are added daily to assist in your career searches.

MARCH PROGRAM MEETING

DATE: Thursday, March 19, 2009

TOPIC: CorrectSPC: the correct use of SPC in *precision machining*. This presentation is very controversial, as it destroys the myth of the normal curve in precision machining! It will show how the X-bar-R chart is the absolute *worst* chart for precision machining. It goes into the *correct* distribution, and the proper setup of control charts that allow absolute control of the process! It also goes into how Cpk's can *not* be calculated for precision diameters and lengths - because the distribution is non-normal. It will cover how compression of control limits *increases* variation, and is *not* continuous improvement! It sounds like blasphemy, but it is all true - and once you see the facts, it is impossible to argue!

LOCATION: Old Canal Smoke House, 94 East Water Street, Chillicothe, OH 45648 phone: (740) 779-3278

SPEAKER: Bob Doering

AGENDA: 5:30 p.m. Registration and Networking
6:15 p.m. Catered Dinner
6:45 p.m. Presentation on the correct use of SPC in precision machining
7:45 p.m. Adjourn

MENU: Dinner will be choice of hand pulled pork or half chicken, choice of two side dishes, and coffee, tea, or soda. Cost of the meal is \$15.00. You may attend the meeting without participating in the meal

RE-CERTIFICATION UNITS: Those holding certifications will receive 0.3 recertification units for attending the presentation.

RESERVATIONS: Please contact Tom Houk (tom.houk@lex.doe.gov), Doug Scott (doug.scott@lex.doe.gov) 740-897-2906), or Rus Barnes (rbarnes@lpports.com) by March 17, 2009, for reservations. **Please indicate at time of reservation your choice of entree and if you will be participating in the meal.**

DIRECTIONS: Exit west on US 50 from US 23 in Chillicothe. Proceed 1.7 miles and turn right on North Mulberry St. Proceed 0.2 miles and turn left on E. Water Street. The Old Canal Smoke House is located at 94 East Water Street.

SPEAKER BIOGRAPHY: Bob Doering has been in the quality field for over 13 years, and has industrial experience for over 28 years. He is also an adjunct instructor at Lorain County Community College in Engineering Technology department, and has lectured classes in Metrology and Quality Management. He holds a BA degree in Business and MBA in Systems Management from Baldwin-Wallace College. He is certified as a CMQ/OE, CQE, CQA, and CMI.

QUOTES TO LIVE BY

An intelligent fool can make things bigger, more complex, and more violent. It takes a touch of genius - and a lot of courage - to move in the opposite direction. - Hoshang N. Akhtar

Everything should be made as simple as possible, but not simpler. - Albert Einstein

Don't fear failure so much that you refuse to try new things. The saddest summary of a life contains three descriptions: could have, might have, and should have. - Louis E. Boone

Opportunity is missed by most people because it is dressed in overalls and looks like work. - Thomas Edison

It is difficult to live in the present, ridiculous to live in the future, and impossible to live in the past. Nothing is as far away as one minute ago. - Jim Bishop

ASQ CERTIFICATION EXAMS

Certification examinations will be held at The Ohio State University, Research and Development Center in Piketon, since this site is at the approximate geographical center of the area served by section 815. The following web page provides additional information: <http://www.asq.org/certification/dates.html>.

The following table lists the various certifications offered by ASQ, exam dates, and application deadlines. Additional exam dates are available through scheduled seminars and workshops which can be viewed at the website given above.

Certifications	Application Deadline	Exam Date
Biomedical Auditor HACCP Auditor Manager of Quality/Organizational Excellence Quality Inspector Quality Technician Reliability Engineer Six Sigma Black Belt	1/16/09	3/7/09
Calibration Technician Pharmaceutical GMP Professional Quality Auditor Quality Engineer Quality Improvement Associate Quality Process Analyst Six Sigma Green Belt Software Quality Engineer	4/17/09	6/6/09
Biomedical Auditor HACCP Auditor Manager of Quality/Organizational Excellence Quality Inspector Quality Technician Reliability Engineer Six Sigma Black Belt	8/21/09	10/17/09
Calibration Technician Pharmaceutical GMP Professional Quality Auditor Quality Engineer Quality Improvement Associate Quality Process Analyst Six Sigma Green Belt Software Quality Engineer	10/16/09	12/5/09

CONFERENCES/SEMINARS/WORKSHOPS/AWARENESS TRAINING

Below is a listing of upcoming conferences available through ASQ. More information on available conferences is available by clicking each link below or visiting the ASQ website (www.asq.org).

2009 Lean Six Sigma Conference March 2-3, 2009 • Phoenix, AZ

<http://www.asq.org/conferences/six-sigma/>

Quality Management Conference March 5-6, 2009 • Irvine, CA <http://www.asq.org/qm/index.html>

17th Annual International Conference on ISO 9000 March 9-10, 2009 • Orlando, FL

<http://www.asq.org/conferences/iso-9000/index.html>

17th Annual Conference on Quality in the Space and Defense Industries March 16-17, 2009 • Cape Canaveral, FL <http://www.asq.org/conferences/aviation-space-defense/>

World Conference on Quality and Improvement May 18-20, 2009 • Minneapolis, MN <http://wcqi.asq.org/index.html>

Quality Institute for Healthcare May 18-20, 2009 • Minneapolis, MN <http://qihc.asq.org/>

Institute for Software Excellence May 18–20, 2009 • Minneapolis, MN <http://www.asq.org/ise/index.html>

Quality in Sustainability May 18–20, 2009 • Minneapolis, MN <http://www.asq.org/qs/index.html>

Visit [ASQ's Calendar](#) for more events.

SVS SECTION 815 LEADERSHIP COMMITTEE ROSTER FOR 2008-2009

Office	Name	Phone	E-mail
Chair	John Hobensack	740 897 2253	hobensackje@usec.com
Chair Elect	Robert Ervin	740 384 3479	boberv@copper.net
Vice Chair	Chad Rausch	740 897 2708	rauschcw@usec.com
Vice Chair	Pamela Sperling	740 773 8123	Sperling@horizonview.net
Vice Chair	Rich Biehle	606 836 3455	rbiehle@gmail.com
Vice Chair	Jim Brown	740 636 3038	jbrown@yusa-oh.com
Treasurer	R. Douglas Scott	740 897 2906	dscott@haselwoodent.com
Secretary	Connie Lang	740 947 6441	lang.connie@pikecommunityhospital.org
Immediate Past Chair	Dave Boulay	740 289 2071	boulay.1@osu.edu
Reg. 8 Deputy Director	Bob Rinderman	740 897 2440	rindermanrr@ports.usec.com
Reg. 8 Deputy Director	Cynthia L. Davis	740 772 2019	d2associates@earthlink.net
Section Director (10)	Tim Matchett	740 286 1621	cqp53@hotmail.com
Section Director (10)	Bob Rinderman	740 897 2440	rindermanrr@ports.usec.com
Section Director (10)	R. Douglas Scott	740 897 2906	dscott@haselwoodent.com
Section Director (10)	Cynthia L. Davis	740 772 2019	d2associates@earthlink.net
Section Director (09)*	Pamela Sperling	740 773 8123	Sperling@horizonview.net
Section Director (08)*	Rich Biehle	606-836-3455	rbiehle@gmail.com

The number in parentheses is year ending a three year appointment in June

Committee Chairs	Name	Phone	E-mail
Arrangements	Tom Houk	740 897 6502	houkt@tpmcllc.com
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